



FOREWORD

The style, layout and presentation of this new issue of the Master Parts Catalogue is the result of considerable research into our customers' needs, and to obtain the maximum assistance from this publication, we ask for your kind study of the following explanatory notes.

GUIDANCE FOR ORDERING SPARE PARTS

It will be readily appreciated that the correct ordering of Units or Spare Parts speeds the handling of our customers' requirements through Agents, Stockists and Depots, etc. It is therefore important to quote the Part Number; most units of Lucas manufacture clearly state a part number. This number should be quoted in all instances. If for any reason it is not possible to do this, or should there be any doubt about it, always quote MAKE AND DESCRIPTION OF VEHICLE, HORSE POWER OR ENGINE RATING and YEAR OF MANUFACTURE.

AVAILABILITY OF PARTS

The parts shown in this catalogue are those normally required for replacement purposes. If a part is required and is not to be found in the catalogue, application should be made to the Technical Records Department, Joseph Lucas Ltd., Gt. Hampton Street, Birmingham 18, who will advise you on the possible availability.

C.A.V. EQUIPMENT

Particulars of C.A.V. equipment, both electrical and fuel injection, can be found in the Equipment Specification Guide (Section A). Detailed Spare Parts for C.A.V. electrical equipment only are included at the end of each appropriate group collated in the Section Index. Details of Spare Parts for Fuel Injection Equipment can be obtained by reference to the C.A.V. Master Publications, or on application to Technical Publications, C.A.V., Acton, London W.3.

HOW TO USE THIS CATALOGUE

Your customers' orders for spare parts will normally fall into one of the following four categories:

- | | |
|---|---|
| (a) Details of Vehicle or Engine only given. | (c) Supply to sample. |
| (b) Part Number of complete unit quoted (but not Part Number of spare part required). | (d) Part Number of spare part but no further details given. |

This catalogue attempts to meet all the above contingencies as follows:

- A. The Vehicle Equipment Guide (Section A) now contains *complete individual specifications for each vehicle* from 1946-1960 inclusive, arranged alphabetically, with details of Lucas and C.A.V. equipment fitted appearing below each individual model. It is, therefore, only necessary to refer to the appropriate page to find the part number of any particular LUCAS or C.A.V. unit. Let us assume that a commutator end bracket is required for a generator on an Austin A40 Car, 1952. Details of this vehicle are given on page A21, and the part number of the generator is given as 22258D. Turning to Generator Section D of the catalogue, detailed spare parts for this machine will be found on page D12, where the part number of the component is shown to be 227702.
- B. As the part number of the complete unit is known, turn to the detailed spare parts of the catalogue section concerned and proceed as in example A.
- C. As will be seen from the Section Index, this catalogue is made up of distinct sections, each dealing with a separate LUCAS or C.A.V. unit (Generator, Starting Motor, Distributor, etc.). Furthermore, in each section all similar parts are photographed in groups, i.e. contact sets, rotor arms, etc. Therefore identification of samples by means of these illustrations becomes much simpler. Failing this, further information must be obtained as in A or B above.
- D. A complete list of part numbers contained in this catalogue is given in the Numerical Index, together with the page numbers on which details of the parts can be found.

UNITS OR PARTS IN FREQUENT DEMAND

Certain customers find it useful to know which units and parts are common to many vehicles, or are fitted to the more popular cars. In each section, under the heading of Vehicle Application Reference, all units are grouped for easy reference. In addition, it can be seen that certain parts are common to many units by scanning the horizontal tabulations in the Detailed Spare Parts of each section.

SUPERSESSION CHART FOR UNITS AND PARTS

It will be appreciated that many of the older units and components are no longer available, and every endeavour is made to replace them with more modern and improved types. It should, perhaps, be emphasised that the components selected will always satisfactorily replace those originally fitted.

INTERCHANGEABILITY OF UNITS

Prior to the introduction of the five-figure numbering system all units bore an individual six-figure number, which gave no indication of possible interchangeability.

The five-figure system, with its use of suffix letters, clearly shows that all units bearing the same basic number are interchangeable as a complete unit; e.g. *Distributor* 40283A, 40283B, 40283D, etc., whilst having internal modifications, are interchangeable as complete units.

CONDITIONS OF SALE

Any LUCAS article, whether bought direct from us or from a dealer, is supplied upon condition that it shall not be resold TO THE TRADE below the LOWEST FIXED WHOLESALE SELLING PRICE, or to any person other than a bona-fide dealer below the LOWEST FIXED RETAIL SELLING PRICE of it appearing in our printed List of Lowest Fixed Prices for the season current at the time of the resale; that any such resale shall be subject to these Conditions; and that if any such resale be made below the proper Lowest Fixed Selling Price—the dealer so reselling it will be liable to pay us the sum of FIVE POUNDS as liquidated damages.

RESTRICTIVE TRADE PRACTICES ACT

No article to be resold in the United Kingdom, except at a price fixed by the manufacturer, and such resale is subject to Section 25 of the Restrictive Trade Practices Act, 1956.

ALTERATIONS TO PRICES AND SPECIFICATIONS

We reserve the right to alter any prices or specifications at any time without notice. All goods are sold subject to prices and conditions ruling at the time of delivery.

ORDERING QUANTITIES

Please state clearly quantity required. For example: 1 or 6; 1 packet or 6 packets. Certain components are supplied in packets of 10. Large quantities of such items should be ordered in packet multiples. For example: 1 packet = 10 pieces; 6 packets = 60 pieces.

EXHIBITION

The goods listed herein are sold on the condition that they are not to be exhibited by any person, firm or company at any Exhibition in Great Britain or Ireland without our written authority.

TELEGRAPHIC CODES

It is usually necessary to telegraph only in cases of urgency. To save time and expense, we suggest that the following codes be used:

LABAR	..	Send by Post.	LIMAC	..	Send by Goods Train.
LACER	..	Send by Parcel Post.	AIRMA	..	Send by Air Mail.
LACH	..	Send by Registered Post.	LICIA	..	Send by Passenger Train,
LESTA	..	Send by Passenger Train.			to be called for at Station.

Thus, telegram "LICIA 22259, Lucaserv, Cardiff, Telex" would signify that we were required to send by passenger train, to be called for at the station, one Generator C39P-2, Service No. 22259, for our Cardiff Depot.

USE OF PATTERNS

When parts are sent to us as patterns they should be carefully labelled, indicating the name and address of the sender, together with reference or order number, which will enable us to deal with the matter properly. In all cases an indication should be given of the unit from which the part has been removed.

UNITS FOR REPAIR

All articles for repair must be sent "CARRIAGE PAID" or will not be accepted. A label bearing name and address of sender must be attached to each article.

B90 FACTORY EXCHANGE SERVICE

Under the LUCAS B90 Factory Exchange Service Scheme, certain units may be exchanged for a factory repaired unit incorporating the latest design and material at a reasonable fixed price. Full details and prices may be found in catalogue No. X120.

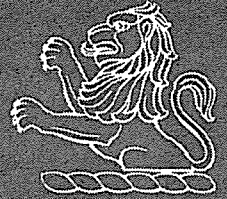
GUARANTEE

All usual and reasonable precautions have been taken by us to ensure excellence of materials and workmanship, and in the event of any defect in any Lucas product which is not caused by fair wear and tear, misuse, accident or negligence, being disclosed within twelve months of its being put into use, we will either supply new parts or components in exchange for those defective, or repair such defective parts or components free of charge.

We do not undertake to dismantle or reassemble, or bear the cost of dismantling or reassembling any such part or component on the vehicle or chassis. This undertaking shall be deemed to exclude any and every other obligation whatsoever, and all liability for any loss or damage howsoever and whensoever caused or arising, except the cost of replacement or repair in accordance with this undertaking.

JOSEPH LUCAS LIMITED · BIRMINGHAM 19 · ENGLAND

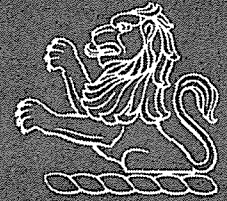
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NUMERICAL INDEX. For complete list of all part numbers, in numerical order, appearing in this catalogue, see pages U1-U38.

SUPERSESSION CHART. For complete list of replacement part numbers for superseded parts, listed in numerical order, see pages T1-T8.

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LUCAS

SECTION

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Invalid Carriage	1947-53	A5	DB2	1951-54	A16-17	Hire Car (Petrol)	1950-58	A32-33
'Petite'	1953-57	A5	DB2/4	1955-57	A17	Hire Car (Diesel)	1955-60	A32-33
'Ace' Sports (AC Engine) ..	1955-60	A6	DB3/S Competition 2-seater ..	1956	A17	'Champ' (Civilian)	1954-56	A33
'Ace' Sports (Bristol Engine) ..	1956-60	A6	DB Mk. III Saloon	1958-59	A17-18	1 and 1½ ton 4x4 Cargo Truck (Civilian)	1954-55	A33
'Aceca' Coupé (AC Engine) ..	1955-60	A6	DB4	1959-60	A18	1 ton LD1A (Petrol)	1955-60	A34
'Aceca' Coupé (Bristol Engine)	1957-60	A6	DB4GT	1960	A18	1 ton LDO1A (2.2 litre Diesel)	1956-60	A34
A.F.N.			AUSTIN			1½ ton LD2A (Petrol)	1955-60	A34
'Le Mans'	1951-54	A6	8 h.p. Saloon and Tourer	1946-47	A18	1½ ton LDO2A (2.2 litre Diesel)	1956-60	A34
'Mille Miglia'	1951-54	A7	8 h.p. Van	1946-47	A18	S200 1½ ton (2.2 litre Petrol and Diesel) Series IVFG ..	1960	A36-37
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'Giulietta'	1953-58	A7	10 h.p. Van	1946-47	A19	2 ton 301FC (3.4 litre Diesel)	1958-59	A34
'Berlina' (750C)	1955-60	A7	12 h.p.	1946-47	A19	25 cwt. Van and Ambulance ..	1948-54	A34
Sprint (750B)	1956-60	A7	16 h.p.	1946-48	A19	2 and 3 ton Trucks	1946-48	A35
t.i. (753)	1958-60	A7	A30 'Seven'	1952-56	A19-20	2 and 5 ton Trucks	1949-50	A35
'Spyder'	1956-60	A7	'Seven' (850)	1959-60	A20	2 and 5 ton Trucks Series II ..	1951-55	A35
T10 Van (Petrol)	1956-60	A7	Quarter Ton Van	1960	A20	3 ton Series II	1955	A35
'Giulietta'	1956-60	A7	A35 Saloon	1957-59	A20	Petrol and Diesel Trucks		
'Sprint Veloce' (750E)	1958-60	A8	A35 'Countryman'	1957-60	A20	3 ton Series III	1956-59	A36
'Spyder Veloce' (750F)	1958-60	A8	A35 Pick-up	1957-58	A20	4 ton Series III	1957-59	A36
'Sprint Speciale'	1958-60	A8	A35 Van	1957-60	A20	5 ton Series III	1956-59	A36
'2000' Saloon	1958-60	A8	A40 'Devon'	1948-52	A21	Prime Mover	1956-59	A36
2000' Spyder	1959-60	A8	A40 'Dorset'	1948	A21	Series III Normal Control		
ALLARD			A40 'Somerset'	1953-54	A21	3 ton (303)	1960	A36
16 h.p.	1947-49	A8	A40 'Cambridge'	1955-56	A21	4 ton (403)	1960	A36
'J', 'J2' and 'J2X' Models ..	1949-55	A8-9	A50 'Cambridge'	1955-57	A21	5 ton (503)	1960	A36
'J2R' Model	1956	A9	A40 Van	1948-56	A21-22	Series IVFG Trucks (4 litre Petrol and 3.4 litre Diesel)		
'K' and 'L' Models	1949-51	A9	A40 'Countryman'	1948-56	A21-22	2 ton (T200)	1960	A36-37
'K3' Model	1954-55	A9-10	A40 Pick-up Truck	1948-56	A21-22	3 ton (304)	1960	A36-37
'P' and 'M' Models	1949-51	A10	A40 Sports	1951-53	A22	4 ton (404)	1960	A36-37
'P2' Model	1952-55	A10	A40 Saloon (A2S6)	1959-60	A22	Series IVFF Forward Control Trucks		
'Clipper' 3-wheeler	1955	A11	A40 'Countryman'	1960	A22	5 ton (504) (Petrol and Diesel)	1959-60	A37
Palm Beach '21C'	1953-55	A11	A55 'Cambridge'	1958-59	A23	Prime Mover (Petrol and Diesel)	1959-60	A37
Palm Beach '21Z'	1953-55	A11	A55 'Cambridge' Mk. II	1959-60	A23	7 ton (701 and 702) (Diesel)	1959-60	A37
ALVIS			A55 Pick-up Truck and Chassis and Van	1957-60	A23-24	7 ton (701 and 702) Forward Control Trucks (Diesel)	1956-58	A37
14 h.p.	1946-50	A11	A70 'Hampshire'	1948-51	A24	2½ ton Petrol Tanker	1946-55	A37-38
3 litre TA21	1951-53	A11	A70 'Hereford'	1952-55	A24	¾ and ¾ ton Petrol Tanker Series III	1957-60	A38
TC21 and TC21/100	1954-55	A11	A70 'Countryman' and Pick-up Truck	1952-55	A24	7 ton B.M.C. Petrol Tanker Series III (5.1 litre Diesel) ..	1958	A38
'Grey Lady'	1954-55	A11	A90 'Atlantic'	1949-52	A25	Coach	1947-50	A39
'Tickford' Coupé	1954-55	A11	A90 and A95 'Westminster' and 'Countryman'	1955-59	A25	Coach Series II	1951-55	A39
3 litre TB21 Sports	1952	A12	A99	1959-60	A25-26	Coach Series III	1957-60	A39-40
3 litre TC108G Saloon (Graber Body)	1956-57	A12	A105 (BS7)	1957-59	A26	10 cwt. 'Gipsy'	1958-60	A40
3 litre TD21 Saloon and Coupé	1958-60	A12	A105 (Vanden Plas BS8)	1958-59	A26	10 cwt. 101 Van	1958-60	A40
ARMSTRONG SIDDELEY			A125 'Sheerline'	1948-54	A26-27	152 'Omnicoch'	1957-60	A40-41
'Hurricane' and 'Lancaster' ..	1946-53	A12-13	A125 Limousine	1951-54	A27	152 'Omni-truck'	1957-60	A40-41
'Typhoon'	1948-50	A12-13	A135 4 litre 'Princess' Saloon	1948-60	A27-28	152 'Omni-van'	1957-60	A40-41
Utility	1950-52	A13	A135 4 litre 'Princess' Limousine	1948-60	A27-28	BARRETT, W. & F.		
'Whitley' Saloon	1950-53	A13	4 litre 'Princess' Saloon Mk. IV	1957-59	A28	147 c.c. All-weather Invalid Car	1953-54	A42
Limousine	1951-52	A14	4 litre 'Princess' Limousine ..	1957-59	A28	197 c.c. All-weather Invalid Car	1955	A42
'Sapphire'	1953-55	A14	3 litre 'Princess'	1960	A29	'Midget' All-weather Invalid Car	1954	A41
'Sapphire 234'	1956-58	A14-15	Ambulance (DA1)	1951-55	A29	Invalid Carriage	1949-54	A41
'Sapphire 236'	1956-58	A14-15	Hearse (DH1)	1951-55	A29	BATAVUS		
'Sapphire 346' Saloon	1956-59	A15	Ambulance Chassis (DA2 and DA3)	1956-60	A29	3-wheeler	1949	A42
'Sapphire 346' Limousine	1956-59	A15	Hearse Chassis (DH2 and DH3)	1956-60	A29	CATALOGUE		
½ ton Pick-up Truck (Export only)	1957	A15	Austin-Healey '100'	1954-56	A30	No. 400E		
'Star Sapphire'	1959-60	A15-16	Austin-Healey '100M'	1954-56	A30	JOSEPH LUCAS LIMITED · BIRMINGHAM 19		
'Star' Limousine	1960	A16	Austin-Healey '100 Six' (BN4 and BN6)	1957-59	A30	AI		
			Austin-Healey '3000'	1959-60	A30			
			Austin-Healey 'Sprite'	1958-60	A31			
			'Metropolitan'	1957-60	A31			
			Taxi (Petrol)	1948-58	A31-32			

A



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10 ton S Type Tractor	1951-60	A44
12 ton S Type Tractor	1951-60	A44
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SH Fire Engine Chassis	1951-53	A43
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