

CONFIDENTIAL

MG/239

SERVICE MEMORANDUM

MGF/11

ADHESIVES

9 February 1959

The following adhesives are recommended for re-sticking leathercloth, rubber, carpet, etc., to various surfaces.

Particular attention should be paid to these recommendations in tropical climates, where difficulty is almost certain to be experienced if alternatives are used.

MATERIALS	ADHESIVE	METHOD OF APPLICATION
Rubber to bare, primed or painted metal *	Dunlop S.79	Opposing surfaces to be treated with uniform coatings of adhesive and allowed to become tacky (almost dry); press firmly together.
Carpet to primed metal *		
Carpet to hardboard or millboard		
Rubber-backed needleloom felt to metal (rubber side to metal) *		
Polyurethane foam to primed metal *		
Needleloom felt to primed metal *	Goodliff G.2.	Apply to metal surface only and stick the felt on immediately.
Leathercloth to primed or painted metal *	Dunlop S.758	Opposing surfaces to be treated with a uniform coating of adhesive and allowed to become tacky (almost dry); press firmly together.
Leathercloth to hardboard		
Leathercloth to leathercloth		
Leathercloth to phosphated metal		
P.V.C.-coated felt to Bitumastic compound coated surfaces	Flintkote 833N	Apply to both surfaces & press firmly together after five minutes.

* NOTE: Metal must be clean and free from grease.

P.T.O.

NOTE:

Orders for these adhesives should be addressed to the manufacturers and not to B.M.C. Service Ltd.

FLINTKOTE 833N The Industrial Asphalts Co. Ltd.,
 Adam House,
 One Fitzroy Square,
 LONDON, W.1.

DUNLOP S.79 The Dunlop Rubber Co. Ltd.,
 and S.758 Compositions Division,
 Empire Way,
 WEMBLEY,
 Middlesex.

GOODLIFF G.2 Goodliff & Co. Ltd.,
 Chaucer Street Mills,
 NORTHAMPTON.