SERVICE MEMORANDUM

27 August 1959

CRANKSHAFT, FLYWHEEL & CLUTCH ASSEMBLIES

A change of policy is now possible in the supply of crankshafts, flywheel & clutch assemblies. Previously these parts have been supplied as a balanced unit only. As a result of an improved technique of balancing the individual assemblies (at the factory) they will be made available separately (PMG/348) but it must be understood that the balance of the unit should be checked after assembly.

Component parts of the clutch assembly can be replaced, providing it is re-assembled with the parts in the same relation to each other. If this procedure is followed, the replacement of a thrust or anti-rattle spring will not seriously affect the balance of the assembly.