Confidential Service Memorandum 97/327 dated 30 August 1960

From Car No. 91240 - MGA 1600

Disc brakes (front & rear) and centre-lock wheels made available as optional extras. Steering assembly, front suspension and rear axle modified to suit. See Parts List Amendments for full details. Not readily interchangeable. PMG/459 to 465.

MGA 1600 AKd1215 Fifth edition

Clutch Controls -- all round disc brakes model com (C) 91240

Rear axle -- all round disc brakes model com (C) 91240

  Diff assy 10/43 com (C) 91240 fin (C) 100351 as twin cam
  Diff assy 10/41 com (C) 100352
  Diff assy 9/41 com (C) 91240 (optional alternative to 10/43 or 10/41)

Rear brakes -- all round disc brakes model com (C) 91240

Steering

<table>
<thead>
<tr>
<th>1600 com (C) 68851</th>
<th>1600 com (C) 91240</th>
</tr>
</thead>
<tbody>
<tr>
<td>standard model</td>
<td>all round disc brakes model</td>
</tr>
</tbody>
</table>

| Rack assembly RHD  | AHH 6001 | AHH 6038 |
| LHD                | AHH 6002 | AHH 6039 |
| Housing assy RHD   | AHH 6013 | AHH 6042 |
| LHD                | AHH 6016 | AHH 6043 |
| Pignon steering RHD | AHH 6021 | as twin cam |
| LHD                | AHH 6022 | AHH 6036 |
|                    |          | AHH 6037 |

no other changes noted

Front axle and suspension -- Com. (C) 91240

Anti roll bar -- com (C) 91240

Brake Controls -- all round disc brake models -- com (C) 91240

handbrake cable -- all round disc brake models -- com (C) 91240

Instruments -- speedos match diff ratios

Pipe - connector to engine standard model AAA627

all round disc brake model com (C) 91240) AHH 5280

Road wheels -- all round disc brake model com (C) 91240

Cap - hub- LH&RH (spinner) com (C) 91240 but Germany differs as for standard spinners for Germany and Switzerland

Chassis com (C) 91240 AHH5708 AHH5708 as twin cam

com (C) 900352 AHH 6130 but LH&RH cavity MGH all disc

starter switch bracket assy com (C) 91240

packing - cross bar cover plate com (C) 91240

Engine mountings

engine mount right hand front com (C) 91240

Oil cooler -- pipes from filter and block to cooler but not twin cam

Cool mountng bracket -- com (C) 91240 not the same as twin cam