The drawing documents existing geometry/dimensions of the piston for the MGA twin cam 9.9 CR. It does not detail any manufacturing tolerances of either dimensions or geometric features of the piston (except gudgeon pin bore - ignore tolerance & surface finish information as shown in title block).

Refer to Step File - MGP-1.STP for geometry/detail of piston casting.

Material - to be determined by manufacturer.

For skirt diameter detail refer to drawing number - MGA-P-02.

Piston volume - 141636.5 cubic mm.