M.G.A TWIN CAM

Cooling System Modification

1. Remove screw plug in centre of head.

2. Replace with oil pipe fitting and large bolt. Use soft aluminium washers.

   Bolt = 1K2142
   Union = 1K2141

3. Copper or Bundy pipe (oil pipe size) set to miss plugs and kept constant head.

4. Tack a bracket onto the pipe as a steady end and bolt to last cylinder head stud.

5. High temperature water line.

6. Weld or braze a boss onto the header tank.
   Tap ½” gas

   N.B. Keep below normal tank water level and be careful to avoid the bosses
   inside tank with the mounting bolts.

7. Weld copper tube and union to header tank. This fits into tank.

8. Ensure that there is a slight rise from cylinder head to the tank.